

## Facilities Listing

Type	Manufacturer	Model / Description	Quantity @ Location	
			Elmhurst	Kenosha
<b>CNC Machining</b>				
CNC Lathe	Citizen	L12		2
CNC Lathe	Citizen	K16 VIIP	1	
CNC Lathe	Citizen	L12 VII	1	
CNC Lathe	Citizen	L20 VIII	1	1
CNC Lathe	Citizen	L32 X	1	1
CNC Lathe	Citizen	L20 XII	2	1
CNC Lathe	Citizen	M32 M3 V	1	
CNC Lathe	Citizen	M32 M4 VIII	5	1
CNC Lathe	Citizen	M32 M4E-IS		1
CNC Lathe	Mori Seiki	NL1500	1	
CNC Lathe	Citizen Miyano	BNX-51MSY		1
CNC Lathe	Citizen Miyano	BNE-51MY		1
CNC Lathe	Doosan	Chucking Lathe		1
CNC Mill	Haas	VF-2 (3 Axis)	10	1
CNC Mill	Haas	VF-2 (2+3 Axis)	2	
CNC Mill	Haas	VF-3SS		1
CNC Mill	Haas	MiniMill		1
CNC Mill	Haas	ToolRoomMill	1	
CNC Mill	DMG Mori	DMU 50 (5 Axis)	2	
CNC Wire EDM	Mitsubishi	MV1200-S	2	
<b>Other Machining</b>				
Lathe	Enco	Manual Lathe	1	
Lathe	Hardinge	Manual Lathe	1	
Lathe	South Bend	Manual Lathe		1
Mill	Bridgeport	Manual Mill	2	1
Drill	TriboMAM	Mini Drilling System		1
Knurling Machine	Reed-Rico	B112	1	
Band Saw	Dake	Horizontal Cut-off		1
Band Saw	JET	HVBS-56M	5	
Surface Grinder	Boyar-Schultz	Manual Grinder	2	
Honing Machine	Sunnen	MBB-1600-MS	1	
Honing Machine	Engis	SPM8620-C70	1	
OD Grinding	Cincinnati	M2/ Centerless Grinder	2	

## Facilities Listing

Type	Manufacturer	Model / Description	Quantity @ Location	
			Elmhurst	Kenosha
<b>Secondary Operations</b>				
TiG Welder	Miller	TiG Welder		3
Laser Welder	Microlaser	Laser Welder		1
Furnance	Lindberg	BF51828 1100C		2
Hydraulic Press	Baileigh 60/15 Ton Press	HSP-60-M-C		1
<b>Finishing Operations</b>				
Tumbling/Mass Finish			2	2
Buffing	Beltmaster	Belt Buffing Machine		4
Buffing	Baldor	Bench Buffing Machine	54	6
Bead Blasting	Trinco		2	3
Laser Marking	Electrox	Scorpion 2 Rapide II	2	
Laser Marking / Cutting	Epilog	Fusion M2		1
Laser Marking	Laserstar			1
<b>Cleaning/Passivation</b>				
Passivation		Citric	X	X
Electropolishing	Molectrics			X
Ultrasonic Cleaning	Ultrasonic Power Corp.	UP3218	X	X
<b>Molding</b>				
Molding Press	Wabash			2
Mixing Mill	Reliable			1
Post Bake Oven	Cascade Tek			1
<b>Quality / Inspection</b>				
CMM	TESA	Optiv Classic	1	
CMM	Brown & Sharpe	Gage 2000	2	
CMM	TESA	Global Advantage 575	1	
CMM	Hexagon	Global S 5.7.5		1
Optical Measurement System	Novacam	Bore Inspect	1	
Optical Comparator	Scherr Tumico	22-2500	1	
Optical Comparator	Spectra	MicroVu		2
Optical Comparator	ST Industries	20-3500	4	
Vision System	QVI	Sprint MVP		1
Microscope	Kestrel	Dynascope	2	
Hardness Tester				1
Torsion Tester	Instron	MT1-E1		1